



HR8 Honer Wiring Diagram - Drive (VSIST)

Motor	U	V	W
Left Motor	Red	White	Black
Right Motor	White	Red	Black
High - Low Switch			
1	Blue		
4	Blue		
13A	Red		
13B	Black		
Income Voltage			
L1	Red		
L2	White		
L3	Black		
Adjustable Speed Frequency Drive Parameters			
P100 - 01			
P102 - 28.5			
P110 - 01			
P121 - 13			
P122 - 15			
P134 - 60			
Honing Wheel Rotation			
Both half sets of honing wheels must turn up in the center			

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